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Quarter/Side Panel Rear Section LH

Removal

NOTE :

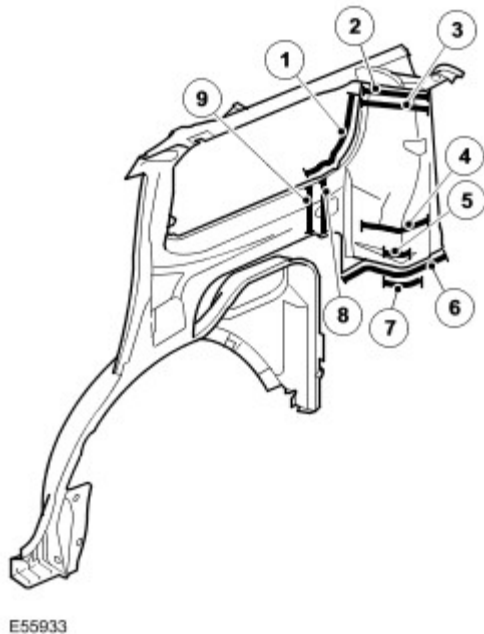
The quarter / side panel rear section R/H is symmetrically opposite to the L/H.

NOTE :

In this procedure, quarter / side panel rear section is replaced in conjunction with the quarter panel.

- 1 . Disconnect both battery cables. For additional information, refer to [Specifications](#) (Section 414-00 Charging System - General Information)
- 2 . Remove the quarter panel. For additional information, refer to [Quarter Panel \(77.40.09\)](#) (Section 501-30 Rear End Sheet Metal Repairs)
- 3 .

| Item | Description |
|------|----------------|
| 1 | 15 spot welds. |
| 2 | Butt weld. |
| 3 | Butt weld. |
| 4 | Acoustic seal. |
| 5 | 3 plug welds. |
| 6 | 8 plug welds. |
| 7 | Mig weld. |
| 8 | 5 plug welds. |
| 9 | Butt weld. |



- 4 . For additional information:
- Welding. For additional information, refer to [Body Repairs](#) (Section 501-25A Body Repairs - General Information)
 - Corrosion protection. For additional information, refer to [Corrosion Protection](#) (Section 501-25B Body Repairs - Corrosion Protection)
 - Tolerance checks. For additional information, refer to [Body and Frame](#) (Section 501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks)

Installation

- 1 . Install is the reversal of removal.